



SAFETY DATA SHEET

1. Identification

Product identifier	CYCLOHEXANONE, REAGENT (ACS)	
Other means of identification		
Product code	908	
Recommended use	professional, scientific and technical activities: other professional, scientific and technical activities	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	GFS Chemicals, Inc.	
Address	P.O. Box 245 Powell, OH 43065 United States	
Telephone	Phone	740-881-5501
	Toll Free	800-858-9682
	Fax	740-881-5989
Website	www.gfschemicals.com	
E-mail	service@gfschemicals.com	
Emergency phone number	Emergency Assistance	Chemtrec 800-424-9300

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 3
	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Flammable liquid and vapor. Harmful if swallowed. Toxic in contact with skin. Causes skin irritation. Causes serious eye irritation. Harmful if inhaled.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
Response	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.
Storage	Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Hazard(s) not otherwise classified (HNOC)	None known.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
CYCLOHEXANONE		108-94-1	100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Oxygen or artificial respiration if needed. Call a physician if symptoms develop or persist.
Skin contact	Remove and isolate contaminated clothing and shoes. Rinse skin with water/shower. Get medical attention if irritation develops and persists. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off immediately all contaminated clothing. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	<p>Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.</p> <p>Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Material	Type	Value
CYCLOHEXANONE (CAS 108-94-1)	PEL	200 mg/m3
		50 ppm

US. ACGIH Threshold Limit Values

Material	Type	Value
CYCLOHEXANONE (CAS 108-94-1)	STEL	50 ppm
	TWA	20 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Material	Type	Value
CYCLOHEXANONE (CAS 108-94-1)	TWA	100 mg/m3
		25 ppm

Biological limit values

US. ACGIH. BEIs. Biological Exposure Indices

Material	Value	Determinant	Specimen	Sampling Time
CYCLOHEXANONE (CAS 108-94-1)	80 mg/l	1,2-Cyclohexanediol, with hydrolysis	Urine	*
	8 mg/l	Cyclohexanol, with hydrolysis	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - Tennessee OELs: Skin designation

CYCLOHEXANONE (CAS 108-94-1) Can be absorbed through the skin.

US. ACGIH Threshold Limit Values

CYCLOHEXANONE (CAS 108-94-1) Can be absorbed through the skin.

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

CYCLOHEXANONE (CAS 108-94-1) Can be absorbed through the skin.

US. Minnesota Hazardous Substances List (Minn. Rules 5206.0400).

CYCLOHEXANONE (CAS 108-94-1) Skin designation applies.

US. NIOSH: Pocket Guide to Chemical Hazards

CYCLOHEXANONE (CAS 108-94-1) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Colorless
Odor	Characteristic.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-23.8 °F (-31 °C)
Initial boiling point and boiling range	312.08 °F (155.6 °C) 101.325 kPa

270.5 °F (132.5 °C) 53.32895 kPa
230.54 °F (110.3 °C) 26.66447 kPa
194.72 °F (90.4 °C) 13.33224 kPa
171.5 °F (77.5 °C) 7.999342 kPa
154.04 °F (67.8 °C) 5.332895 kPa
126.5 °F (52.5 °C) 2.666447 kPa
101.66 °F (38.7 °C) 1.333224 kPa
79.52 °F (26.4 °C) 0.666612 kPa
34.52 °F (1.4 °C) 0.133322 kPa

Flash point 111.0 °F (43.9 °C) Closed Cup

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure 0.58 kPa at 25 °C

Vapor density 3.4

Relative density Not available.

Solubility(ies)

Solubility (water) 150 g/l

Partition coefficient (n-octanol/water) 0.8

Auto-ignition temperature 788 °F (420 °C)

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density	0.942 g/cm ³ estimated at 25 °C 0.948 g/cm ³ estimated at 20 °C
Dynamic viscosity	2.2 mPa.s
Flammability class	Combustible II estimated

Flash point class	Combustible II
Kinematic viscosity	2.335 mm ² /s estimated
Molecular formula	C ₆ H ₁₀ O
Molecular weight	98.14 g/mol
Percent volatile	100 %
Specific gravity	0.94 at 25 °C 0.95 at 20 °C
VOC (Weight %)	100 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled.
Skin contact	Toxic in contact with skin. Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics	Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
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Information on toxicological effects

Acute toxicity	Toxic in contact with skin. Harmful if inhaled. Harmful if swallowed.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not available.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
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IARC Monographs. Overall Evaluation of Carcinogenicity

CYCLOHEXANONE (CAS 108-94-1)	3 Not classifiable as to carcinogenicity to humans.
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Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
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Specific target organ toxicity - single exposure	Not classified.
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Specific target organ toxicity - repeated exposure	Not classified.
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Aspiration hazard	Not available.
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Chronic effects	Prolonged inhalation may be harmful.
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12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Product	Species		Test Results
CYCLOHEXANONE (CAS 108-94-1)			
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promelas)	481 - 578 mg/l, 96 hours
* Estimates for product may be based on additional component data not shown.			
Persistence and degradability	No data is available on the degradability of this product.		
Bioaccumulative potential	Not available.		
Partition coefficient n-octanol / water (log Kow)	0.81		
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		
13. Disposal considerations			
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.		
Local disposal regulations	Dispose in accordance with all applicable regulations.		
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.		
US RCRA Hazardous Waste U List: Reference			
	CYCLOHEXANONE (CAS 108-94-1)	U057	
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).		
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.		
14. Transport information			
DOT			
UN number	UN1915		
UN proper shipping name	Cyclohexanone		
Transport hazard class(es)			
Class	3		
Subsidiary risk	-		
Label(s)	3		
Packing group	III		
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.		
Special provisions	B1, IB3, T2, TP1		
Packaging exceptions	150		
Packaging non bulk	203		
Packaging bulk	242		
IATA			
UN number	UN1915		
UN proper shipping name	Cyclohexanone		
Transport hazard class(es)			
Class	3		
Subsidiary risk	-		
Packing group	III		
Environmental hazards	No.		
ERG Code	3L		
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.		
Other information			
Passenger and cargo aircraft	Allowed.		
Cargo aircraft only	Allowed.		
IMDG			
UN number	UN1915		
UN proper shipping name	CYCLOHEXANONE		

Transport hazard class(es)**Class** 3**Subsidiary risk** -**Packing group** III**Environmental hazards****Marine pollutant** No.**EmS** F-E, S-D**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.**DOT****IATA; IMDG****15. Regulatory information****US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

CYCLOHEXANONE (CAS 108-94-1)

Listed.

SARA 304 Emergency release notification

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**Hazard categories**

Immediate Hazard - Yes

Delayed Hazard - No

Fire Hazard - Yes

Pressure Hazard - No

Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312

Yes

Hazardous chemical**SARA 313 (TRI reporting)**

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

CYCLOHEXANONE (CAS 108-94-1)

US. New Jersey Worker and Community Right-to-Know Act

CYCLOHEXANONE (CAS 108-94-1)

US. Pennsylvania Worker and Community Right-to-Know Law

CYCLOHEXANONE (CAS 108-94-1)

US. Rhode Island RTK

CYCLOHEXANONE (CAS 108-94-1)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date May-22-2015

Version # 01

Disclaimer GFS Chemicals cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision Information Physical & Chemical Properties: Multiple Properties
Transport Information: Proper Shipping Name/Packing Group